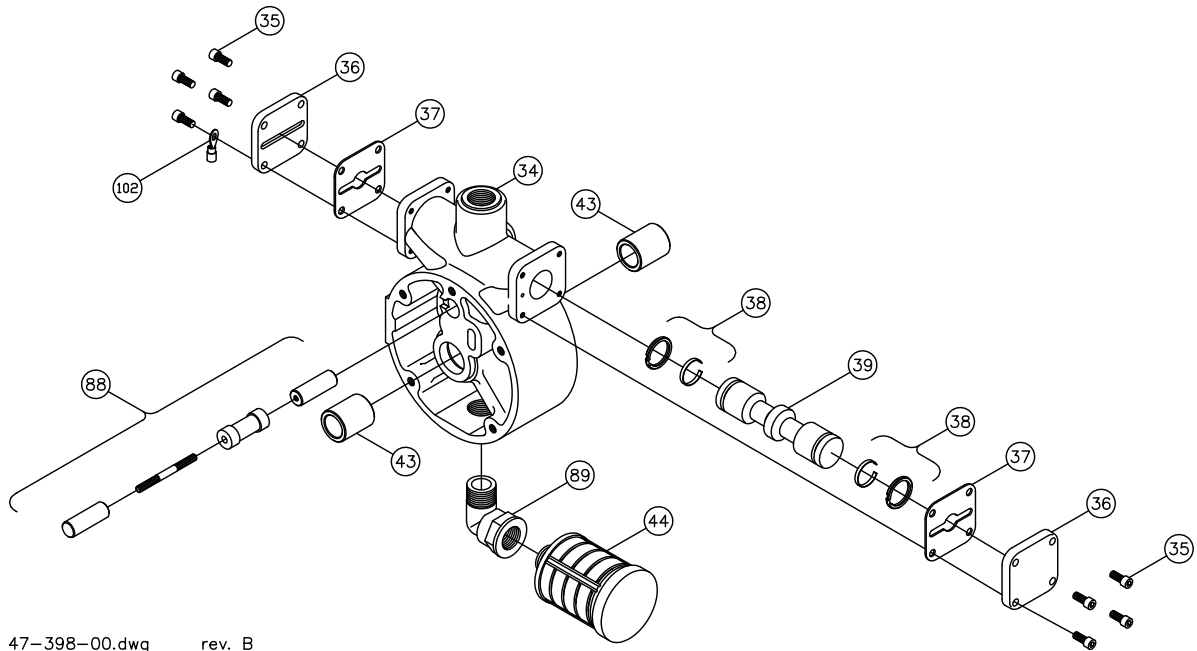


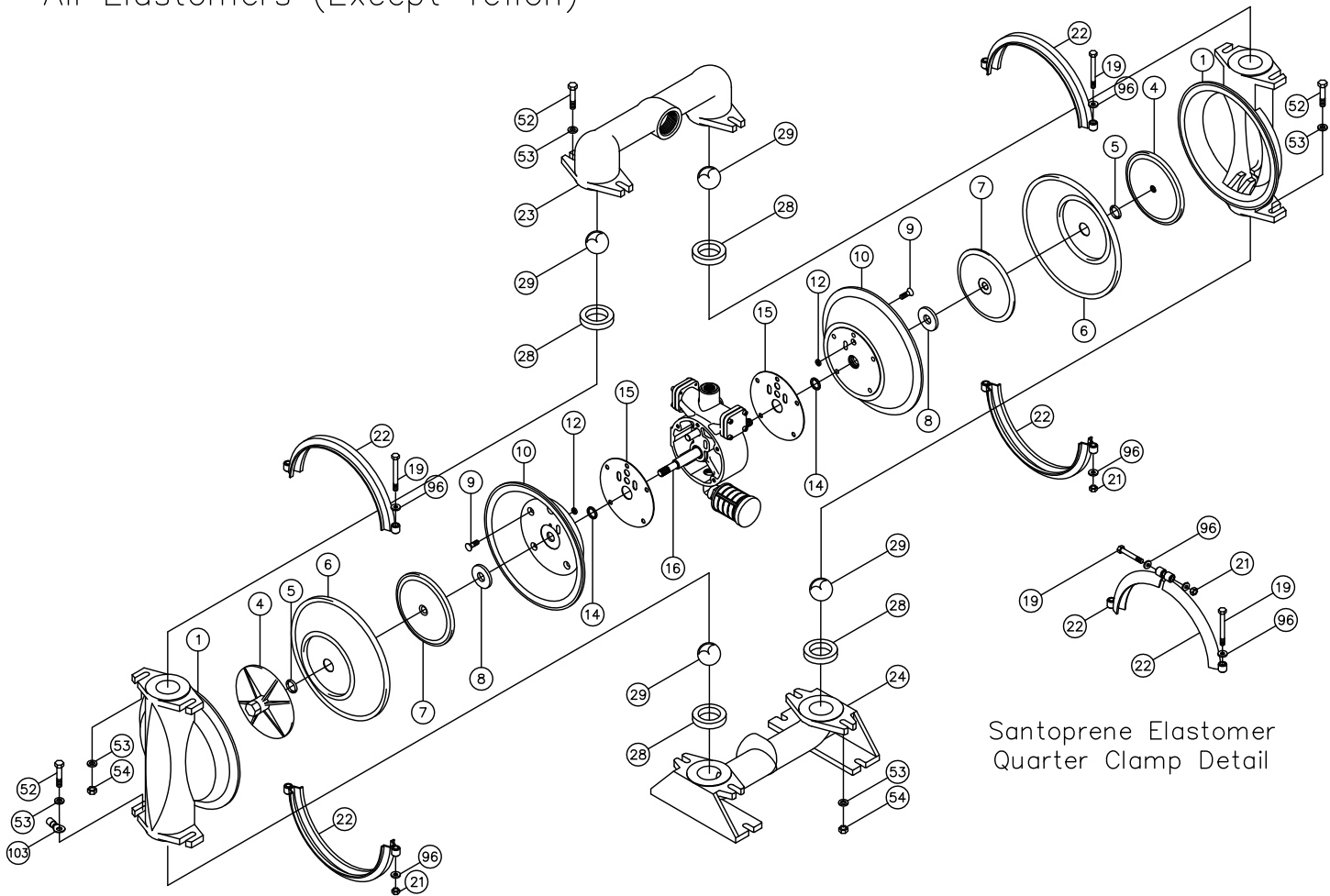


PRICE® PUMP CO.



47-398-00.dwg rev. B

3" Cast Iron AOD
All Elastomers (Except Teflon)



45-668-00.dwg rev. C

Santoprene Elastomer
Quarter Clamp Detail



3" AOD Cast Iron Parts List

(All Elastomers Except Teflon)

PRICE® PUMP CO.

AOD3CIplst.doc rev. D

Key #	Description	Quantity	Part #	Material
1	Chamber, Pump	2	45-470-02	Cast Iron
4	Plate, Diaphragm (Outer)	2	45-150-02	Aluminum
5	O-Ring	2	44-130-00	Neoprene
6	Diaphragm	2	44-101-**	Customers Preference
7	Plate, Diaphragm (Inner)	2	44-108-04	Aluminum
8	Bumper	2	44-106-00	Polyurethane
9	Cap Screw	10	60-034-00	Alloy
10	Chamber, Air	2	47-236-04	Aluminum
12 +	Seal	2	46-058-00	Molythane
14 +	Seal	2	44-372-00	Molythane
15 +	Gasket, Air Valve / Chamber	2	44-453-00	Lexide
16	Shaft, Pump	1	46-469-00	Steel – Nitrided
19	Cap Screw			
	-Santoprene Elastomer Pumps	8	60-026-00	Stainless Steel
	-All other Elastomers	4	51-679-00	Stainless Steel
21	Hex Nut			
	-Santoprene Elastomer Pumps	8	60-061-SS	Stainless Steel
	-All other Elastomers	4	60-061-SS	Stainless Steel
22	Clamp, Quarter			
	-Santoprene Elastomer Pumps	8	45-502-00	Steel - Zinc Plated
	Clamp, Half			
	-All other Elastomers	4	44-103-00	Steel - Zinc Plated
23	Manifold, Discharge	1	45-469-02	Cast Iron
24	Manifold, Suction	1	45-468-02	Cast Iron
28	Seat, Ball Valve	4	44-392-**	Customer Preference
29	Ball, Valve	4	44-391-**	Customer Preference
34	Housing, Air Valve	1	47-339-04	Aluminum Anodized
35	Cap Screw, Socket Head	8	51-640-00	Stainless Steel
36	Cap, Spool Housing	2	46-217-40	Aluminum
37 +	Gasket, Cap	2	46-218-00	Polyurethane
38 +	Piston Ring w/ Expander	2	44-366-00	Phenolic / Stainless
39 +	Spool, Air Valve	1	47-180-00	Phenolic
43 +	Sleeve, Bushing	2	44-120-00	Bronze
44 +	Muffler	1	44-127-66	Polypropylene
52	Cap Screw	8	60-013-00	Steel – Zinc Plated
53	Flat Washer	16	60-049-00	Stainless Steel
54	Hex Nut	8	60-063-00	Stainless Steel
88 +	Pilot Spool Assembly	1	47-587-00	Stainless / Phenolic
89 +	Elbow	1	44-128-00	Polypropylene
96	Washer			
	-Santoprene Elastomer Pumps	16	52-128-43	Stainless Steel
	-All other Elastomers	8	52-128-43	Stainless Steel
102	Terminal Ring	1	60-070-00	Tin
103	Terminal Ring	1	60-072-00	Tin
	Air Valve Rebuild Kit			
	-Includes All Parts with +	1	47-665-00	
	Elastomer Kit	1	45-332-**	

** Elastomers: 00 – Neoprene 20 – Viton 60 – Santoprene
 10 – Buna-N 30 – Nordel

Price® Pump Co.

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